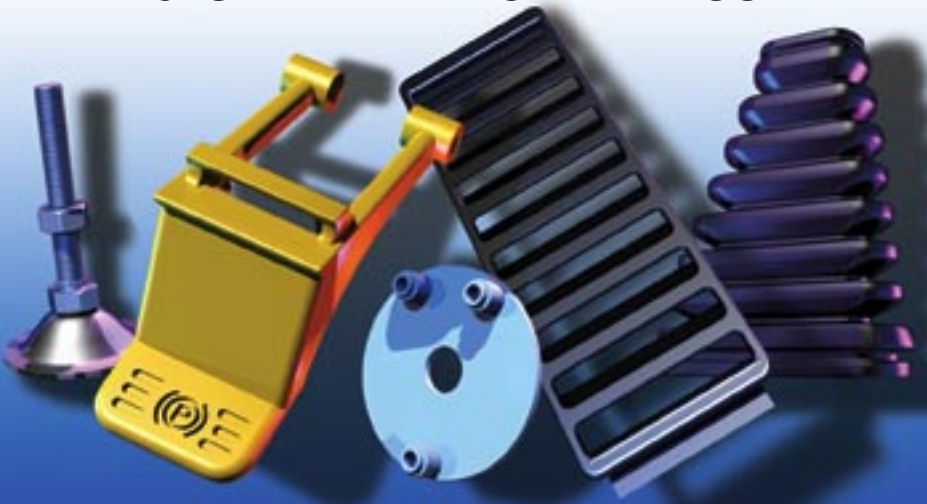




MHSI GLOBALSOURCE

OEM COMPONENT PARTS & CAPABILITIES HANDBOOK



Injection Molded Plastics • Stainless Steel • Sewn Fabric
Metal Working & Casting • Rubber Molding
Global Sourcing Capabilities • Caster & Wheel Manufacturing

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Overview & History

Founded in January 2002, as a closely held Hong Kong Corporation, MHSI has over half a decade of manufacturing and sourcing experience in China.

We operate in a new 6,000 square meter manufacturing plant and consolidation facility in Foshan, China. This is our third expansion in five years. We also have facilities in Ningbo, Qingdao and Shanghai, China.

MHSI creates value in two ways:

We own and control manufacturing divisions that produce premium quality component parts at globally competitive prices.

We operate a global sourcing hub with a complete suite of 3PL Services



The MHSI Globalsource Team

Continuous Quality Process (CQP)

Quality Assurance and Continuous Service Improvement

Rigorous quality control and continuous service improvement are core values of MHSI.

Every part manufactured comes with:

A signed **PPAP** (Production Part Approval Process) documenting parts will be manufactured to specification.

An Initial Sample Inspection Report (ISIR) which includes:

- Complete product dimensional layout
- Critical dimension identification
- CPK analysis



A Control Plan defining controls and corrective action plans for the entire manufacturing process.

Qualified laboratory documents provided upon request which certify raw material specifications.

Part Submission Warrant (PSW) document signed by company officer accompanies the sample parts for approval.



Quote and Order Procedure

Distributor Responsibilities

1. Provide two samples of product including blue print, weight, annual quantity, price point and critical dimensions.
2. Complete the product sheet and tag samples.

Send To: MHSI Globalsource

Attn: Nancy Smith

1030 E. 19th St.

Tulsa, Oklahoma 74120

Toll Free: (866) 240-6361 • Fax: (918) 583-0156

E-mail: nsmith@mhscaster.com

MHSI Globalsource Process

- Quote request logged and sent to China via Federal Express day of receipt.
- On-demand status report provided for all projects.
- Price quote generally received within 15 working days of China's receipt of sample.
- First Articles of Approval (FAA's) are received within 45 days of request.
- First product release is generally delivered in 10 weeks and then as required.
- Size of project determines quotes are F.O.B. China, Kansas City, Missouri or Brampton, Canada.



Global Payment Terms:

EFT or ACH in full before shipment

25% at time of order placement

75% upon shipment

Customized Tooling/Mold Costs:

75% for cost of tool/mold at time of FAA request

25% at time of FAA approval

Metal Working & Casting

- ◆ Sand Casting Iron and Aluminum
- ◆ Die Casting Aluminum, Zinc and Brass
- ◆ Lathes
- ◆ Mills
- ◆ Cutting and Deburring Capability
- ◆ Stamping and Forming
- ◆ Cut and Weld
- ◆ Powder Coat
- ◆ RoHS Compliant Finish



Molded Plastics

Injection Molding

Roto Molding

Thermoforming

Insert Molding

Over Molding



- ◆ In-house Tool and Die Shop
- ◆ 240 Ton Presses
- ◆ Secondary Operations
- ◆ Assembly and Packaging
- ◆ Care and Storage of Customer's Tooling
- ◆ ISO 9000 Certified
- ◆ Impact Testing
- ◆ Color Box Color Matching Technology



Rubber and Urethane

- ◆ In-house Tool, Die and Mold Shop
- ◆ Compression Molded Rubber Products
- ◆ Liquid Cast and Injection Molded Urethane Products
- ◆ Member of China Rubber Manufacturing Association



Sewn Fabric

- ◆ Fabrics Include:
 - Polyester 600d With Vinyl Back
 - Canvas, Nylon
 - Veltex, Goretex,
 - Cotton & More
- ◆ Can Meet DOT and Mil-Spec
- ◆ Hardware Includes Handles, Zippers, Ratchets & Eyelets
- ◆ Full Graphics and Screening Capability
- ◆ Packaging and Bar Code Available





Stainless Steel

- ◆ Food Service, Food Processing, Pharmaceutical and Chemical
- ◆ NSF Approved
- ◆ Work with 304, 201, 202 and 430 Series Stainless in Variety of Gauges
- ◆ Finishes Include:
Mirror, Polished, Sand Blast and Glass Bead Blast



- ◆ A Few Examples of Our Stainless Product Line—

- Hand Sinks, One, Two and Three Compartment Sinks
- Mobile and Stationary Tables
—All Stainless or Under Structure Galvanized
- Smoke Hoods
- Vats and Buggies
- ◆ KD'ed or Welded
- ◆ Specialize in Custom Projects
Examples are Machine Skins and Sterilizer Boxes



- ◆ Mobile and Stationary Machine Compatible
- ◆ DOT Certified



WTI Brand Precision Bearings

- ◆ Founded 1996
- ◆ Non Standard Specials Our Specialty
- ◆ Quick Turnaround
6-8 Week window from design, engineering and production to the customer



- ◆ Low Minimums
- ◆ 5 Year Warranty
- ◆ ISO 9000 Certified
Meets all global bearing performance standards

- ◆ Available in Ceramic, 440c, 316 and 304 Stainless, 52100 Chrome Steel and Nylon
- ◆ Product Offering Includes:
 - Metric Miniature Ball Bearings
 - Extra Thin Metric Ball Bearings
 - Inch Series Ball Bearings
 - Metric Deep Groove Ball Bearings
 - Self-aligning Ball Bearings
 - Thrust Ball Bearings
 - Tapered Roller Bearings
 - Pressed Bearings and Bearing Housings.



Caster and Wheel Division

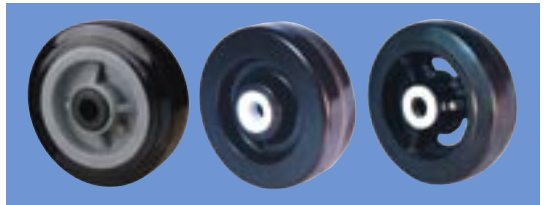
Complete Line from 80 lbs to 15,000 lbs.

- ◆ Engineered and Tooled to Meet North American Institute of Caster and Wheel Manufacturing's Standards
- ◆ All Top Plates and Stem Options Available



- ◆ Tested Using the ICW Testing Equipment and Procedures.
- ◆ Many Wheel Options

- ◆ NSF Certified
- ◆ RoHS Compliant
- ◆ Stainless Steel Available



- ◆ Custom OEM Applications Our Specialty



CASTER & MANUFACTURING CO.



Global Sourcing and 3rd Party Logistics Services

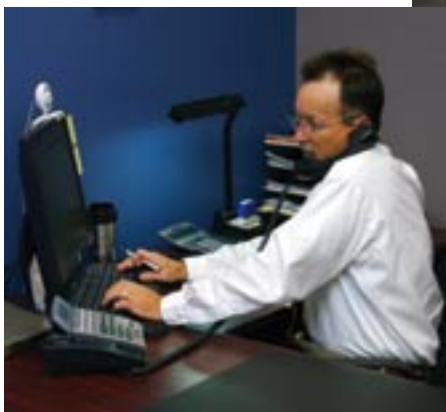
JIT Staging and Consolidation Complex

Our large complex in Foshen allows you to place orders for multiple product categories, and have them shipped in 3-5 working days.



On-site Rigorous Quality System eliminates defects.

Contract assembly, fitting and packaging frees up your North American resources for higher value added processes.



Our global product flow synchronization throughout China and North America, allows you maximum return on your inventory investment dollars.



MHSI GLOBALSOURCE

We Pledge

** To hold ourselves to excellence in whatever we do... there can be no half measures.*

** To help our customers maintain their competitive advantage by:*

Delivering hard component part cost reduction to their supply chain.

Having quality parts, at the right place, the right time and the right value.

** To operate our business in a rigorous quality assurance and continuous service improvement environment... always.*

** To create an environment where our associates are treated with respect, dignity and courtesy, and where they are encouraged to embark on a journey of continuous personal growth and development.*

** To provide superior economic benefits to all our stake holders.*

** To help others in the world less fortunate than ourselves.*

...This we pledge.

MHSI Globalsource Headquarters

1710 Washington Street

Kansas City, Missouri 64108 USA

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